



NOTES:

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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL $\pm 1/16$
 ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 1^\circ$
 TWO PLACE DECIMAL $\pm .015$
 THREE PLACE DECIMAL $\pm .005$

MATERIAL:
 ASTM A500

WEIGHT:
 N/A

HEAT TREAT:
 N/A

FINISH:
 N/A

DO NOT SCALE DRAWING

NAME		DATE
DRAWN	WB	12/16/25
CHECKED		
ENG APPR.		
MFG APPR.		

SCALE
1:20



DESCRIPTION:
P/N 3822 - LATHE JAW RACK

SIZE A	DWG. NO. 3822	REV A
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DRAWING TEMPLATE REVISION LEVEL: 3 APPROVED BY:
 MIKE THOMASON DATE: 04/29/20 (FORM NUMBER: ENGI1015) SHEET 1 OF 1